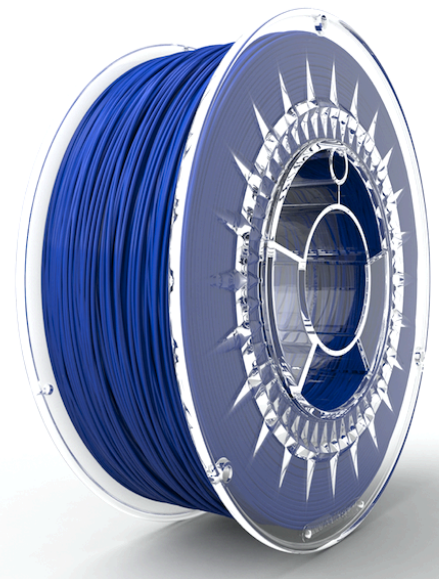


Product card: PET-G filament for 3D printing.

**Product description:** Filament PET-G - a thermoplastic polymer from the group of polyesters in the form of fiber, used for 3D printing using the FFF method. Filament wound on a spool, vacuum packed with a moisture absorber. The spool contains 1 kg of net material. It can be used in all FFF printers that are not protected from external suppliers and open source structures before using. PET-G is a material friendly for beginners, material available in covering and transparent colors.

Physical properties of the product:

Diameter of filament	1.75 mm / 2.85 mm
Dimensional tolerance of filament	+/- 0.05 mm
Roundness of filament	+/- 0.02 mm
Surface of the material	High Gloss
Shrinkage of the material	Very low
Product weight	1.0 kg net, 1.36 kg gross
Spool - material	Transparent polycarbonate
Weight of the empty spool	~250 g
The diameter of the spool	200 mm
Width of spool	~70 mm
Diameter of mounting hole	52 mm
Packaging	Printed cardboard
Package size	~205x205x80 mm
Vacuum packing	Yes
Moisture absorber	Yes



Suggested printing parameters:

Hotend	220-250°C
Heated bed	70-80°C
Cooling the printout	Optional

*Due to the structural differences of printers, the above figures should be considered as guidelines and the corresponding values must be determined experimentally.*

## Physical properties of the material:

Specific Density	1.23 g/cm <sup>3</sup>	-
Glass Transition Temperature	80°C	ASTM 3418
Moisture	≤ 0.3%	-