Safety Data Sheet

According To Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules And Regulations And According To The Hazardous Products Regulation (February 11, 2015).

Date of Issue: 03/25/2022

Version: 1.0

SECTION 1: IDENTIFICATION

1.1. Product Identifier Product Form: Mixture

Product Name: NinjaFlex Edge

1.2. Intended Use of the Product

3D Printing Filament

1.3. Name, Address, and Telephone of the Responsible Party

Fenner Precision Polymers 311 West Stiegel Street Manheim, PA 17545

t: 717-665-2421 (Monday - Friday 8:00 am - 5:00 pm EST)

www.ninjatek.com

 $\underline{prpusproduct compliance@fennerppd.com}$

1.4. Emergency Telephone Number

Emergency Number: +1-703-527-3887 (Monday – Friday, 8:00 a.m. – 5:00 p.m., EST)

For Chemical Emergency Call CHEMTREC day or night

Within USA and Canada: 1.800.424.9300

Outside USA and Canada: 1.703.527.3887 (collect calls accepted)

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the Substance or Mixture

GHS-US/CA Classification

Not classified

2.2. Label Elements

GHS-US/CA Labeling

No labeling applicable according to 29 CFR 1910.1200 and the Hazardous Products Regulations (HPR) SOR/2015-17.

2.3. Other Hazards

Exposure may aggravate pre-existing eye, skin, or respiratory conditions. Risk of thermal burns on contact with molten product. If small particles are generated during further processing, handling or by other means, may form combustible dust concentrations in air. May form combustible dust concentrations in air.

2.4. Unknown Acute Toxicity (GHS-US/CA)

No additional information available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substance

Not applicable

3.2. Mixture

Name	Synonyms	Product Identifier	% *	GHS Ingredient Classification
Titanium dioxide	C.I. 77891 / C.I. Pigment White	(CAS-No.) 13463-67-7	0.4 – 1.2	Not classified
	6 / Titanium oxide (TiO2) / Cl			
	77891 / Titanium(IV) oxide /			
	C.I. Pigment White 7 / Pigment			
	White 6 / Titanium dioxide			
	nanoparticles / Titanium oxide			
	/ Titanium dioxide(2)			
Talc (Mg3H2(SiO3)4)	Talc / Magnesium silicate /	(CAS-No.) 14807-96-6	0.4 – 1.2	Not classified
(80=(00.), .,	Talc (containing no asbestos	(0.10.110.)		
	fibers) / Talc (containing no			
	asbestos) / Talc not containing			
	asbestiform fibres / Talc, not			
	containing asbestos / Talc,			
	containing no asbestos fibres /			
	Talc (nonasbestos form) / Talc			
	(non-asbestos form) / Talc,			
	non-fibrous type / Talc, non			

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	ı			
	fibrous / Talc (containing no			
	asbestos fibres) / Non-			
	asbestiform talc / Talc (not			
	containing asbestos) / C.I.			
	77718 / TALC / Trimagnesium			
	tetrasilicon undecaoxide			
	hydrate / Talc, non-			
	asbestiform / Talc, non-fibrous			
	/ Pigment White 26 /			
	Magnesium silicate, hydrous /			
	Talc, not containing mineral			
	fibers (including asbestos) /			
	Asbestiform talc / Talc powder			
Carbon black	C.I. 77266 / C.I. Pigment Black	(CAS-No.) 1333-86-4	0.096 -	Comb. Dust
	6 / C.I. Pigment Black 7 /	,	0.864	
	Lampblack / Vegetable carbon		0.004	
	/ Microjet Black CW / Pigment			
	Black 7 / Coal soot / Channel			
	black / Bonjet Black CW / D			
	and C Black No. 4 / CARBON			
	BLACK / D and C Black No. 2 /			
	Carbon Black			

Full text of H-statements: see section 16

SECTION 4: FIRST AID MEASURES

4.1. Description of First-aid Measures

General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

Inhalation: When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.

Skin Contact: Remove contaminated clothing. Drench affected area with water for at least 5 minutes. Obtain medical attention if irritation develops or persists. In molten form: Cool skin rapidly with cold water after contact with molten product. Removal of solidified molten material from skin requires medical assistance.

Eye Contact: Rinse cautiously with water for at least 5 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation develops or persists. In molten form: Protect skin and eyes from contact with molten material. Removal of solidified molten material from the eyes requires medical assistance.

Ingestion: Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

4.2. Most Important Symptoms and Effects Both Acute and Delayed

General: Not expected to present a significant hazard under anticipated conditions of normal use. Risk of thermal burns on contact with molten product.

Inhalation: Prolonged exposure may cause irritation.

Skin Contact: Prolonged exposure may cause skin irritation. Risk of thermal burns on contact with molten product.

Eye Contact: May cause slight irritation to eyes. Risk of thermal burns on contact with molten product.

Ingestion: Ingestion may cause adverse effects.

Chronic Symptoms: None expected under normal conditions of use. Titanium dioxide and carbon black are bound in the fabric of the polymer and are not able to become airborne. Thus, the hazards usually associated are not applicable to this product.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

SECTION 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing Media

Suitable Extinguishing Media: Water spray, fog, carbon dioxide (CO₂), alcohol-resistant foam, or dry chemical.

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard: Not considered flammable but may burn at high temperatures.

Explosion Hazard: Product is not explosive. The following applies to the product if it is cut, sanded or altered in such a way that excessive and/or significant particulates and/or dusts may be generated: Combustible dust.

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^{*}Percentages are listed in weight by weight percentage (w/w%) for liquid and solid ingredients. Gas ingredients are listed in volume by volume percentage (v/v%).

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Reactivity: Hazardous reactions will not occur under normal conditions.

5.3. Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire.

Firefighting Instructions: Use water spray or fog for cooling exposed containers.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. **Hazardous Combustion Products:** Carbon oxides (CO, CO₂). Metal oxides. Aldehydes. Nitrogen oxides. Black smoke. Organic acids.

5.4. Reference to Other Sections

Refer to Section 9 for flammability properties.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Avoid prolonged contact with eyes, skin and clothing. Avoid breathing dust.

6.1.1. For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protective equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel.

6.1.2. For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

6.2. Environmental Precautions

Prevent entry to sewers and public waters.

6.3. Methods and Materials for Containment and Cleaning Up

For Containment: Contain solid spills with appropriate barriers and prevent migration and entry into sewers or streams.

Methods for Cleaning Up: Clean up spills immediately and dispose of waste safely. Recover the product by vacuuming, shoveling or sweeping. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Additional Hazards When Processed: The following applies to the product if it is cut, sanded or altered in such a way that excessive and/or significant particulates and/or dusts may be generated: May form combustible dust concentrations in air. Continuous carbon fiber filaments are not inhalable, and pose no inhalation hazards when used properly and in foreseeable emergenceis. If extremely processed, and respirable dust is generated, the glass oxide present in the produt may cause cancer when inhaled.

Precautions for Safe Handling: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Avoid prolonged contact with eyes, skin and clothing. Avoid breathing dust.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Comply with applicable regulations.

Storage Conditions: Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

Incompatible Materials: Strong acids, strong bases, strong oxidizers.

7.3. Specific End Use(s)

3D Printing Filament

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), AIHA (WEEL), NIOSH (REL), OSHA (PEL), or Canadian provincial governments.

Carbon black (1333-8	6-4)	
USA ACGIH	ACGIH OEL TWA	3 mg/m³ (inhalable particulate matter)
USA ACGIH	ACGIH chemical category	Confirmed Animal Carcinogen with Unknown Relevance to
		Humans

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USA OSHA	OSHA PEL (TWA) [1]	3.5 mg/m ³
USA NIOSH	NIOSH REL (TWA)	3.5 mg/m ³
		0.1 mg/m³ (Carbon black in presence of Polycyclic aromatic
		hydrocarbons)
USA IDLH	IDLH	1750 mg/m ³
Alberta	OEL TWA	3.5 mg/m ³
British Columbia	OEL TWA	3 mg/m³ (inhalable)
Manitoba	OEL TWA	3 mg/m³ (inhalable particulate matter)
New Brunswick	OEL TWA	3.5 mg/m ³
Newfoundland & Labrador	OEL TWA	3 mg/m³ (inhalable particulate matter)
Nova Scotia	OEL TWA	3 mg/m³ (inhalable particulate matter)
Nunavut	OEL STEL	7 mg/m³
Nunavut	OEL TWA	3.5 mg/m ³
Northwest Territories	OEL STEL	7 mg/m ³
Northwest Territories	OEL TWA	3.5 mg/m ³
Ontario	OEL TWA	3 mg/m³ (inhalable particulate matter)
Prince Edward Island	OEL TWA	3 mg/m³ (inhalable particulate matter)
Québec	VEMP (OEL TWA)	3 mg/m³ (inhalable dust)
Saskatchewan	OEL STEL	7 mg/m³
Saskatchewan	OEL TWA	3.5 mg/m³
Yukon	OEL STEL	7 mg/m ³
Yukon	OEL TWA	3.5 mg/m ³
Titanium dioxide (13463-67-		- Cr
USA ACGIH	ACGIH OEL TWA	10 mg/m³
USA ACGIH	ACGIT OLL TWA ACGIT OLL TWA ACGIT OLL TWA	Not Classifiable as a Human Carcinogen
USA OSHA	OSHA PEL (TWA) [1]	15 mg/m³ (total dust)
USA NIOSH	NIOSH REL (TWA)	2.4 mg/m³ (CIB 63-fine)
OSA NIOSH	NIOSH KEE (TWA)	0.3 mg/m³ (CIB 63-ultrafine, including engineered
		nanoscale)
USA IDLH	IDLH	5000 mg/m ³
Alberta	OEL TWA	10 mg/m ³
British Columbia	OEL TWA	10 mg/m³ (total dust)
British Columbia	OLLTWA	3 mg/m³ (respirable fraction)
Manitoba	OEL TWA	10 mg/m³
New Brunswick	OEL TWA	10 mg/m³
Newfoundland & Labrador	OEL TWA	10 mg/m³
Nova Scotia	OEL TWA	10 mg/m³
Nunavut	OEL STEL	20 mg/m³
Nunavut	OEL TWA	10 mg/m ³
Northwest Territories	OEL STEL	20 mg/m³
Northwest Territories	OEL TWA	10 mg/m ³
Ontario	OEL TWA	10 mg/m ³
Prince Edward Island	OEL TWA	10 mg/m ³
Québec	VEMP (OEL TWA)	10 mg/m ³ (containing no Asbestos and <1% Crystalline
Quence	VENT (OLE IVA)	silica-total dust)
Saskatchewan	OEL STEL	20 mg/m ³
Saskatchewan	OEL TWA	10 mg/m ³
Yukon	OEL STEL	20 mg/m ³
Yukon	OEL TWA	30 mppcf
I MINUTE	OLL TWA	10 mg/m ³
Tale (Ma2112/6:02)4\ /4 4007	06.6)	10 mg/m
Talc (Mg3H2(SiO3)4) (14807		2
USA ACGIH	ACGIH OEL TWA	2 mg/m³ (particulate matter containing no asbestos and

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		<1% crystalline silica, respirable particulate matter)
USA ACGIH	ACGIH chemical category	Not Classifiable as a Human Carcinogen containing no
OSA ACGIII	Acom chemical category	asbestos fibers
USA OSHA	OSHA PEL (TWA) [2]	20 mppcf ((not containing asbestos) containing <1%
357. 331	0011111 22 (11111) [2]	quartz, if 1% quartz or more; use quartz limit)
		(See 29 CFR 1910.1000 TABLE Z-3)
USA NIOSH	NIOSH REL (TWA)	2 mg/m³ (containing no Asbestos and <1% Quartz-
	(**************************************	respirable dust)
USA IDLH	IDLH	1000 mg/m³ (containing no asbestos and <1% quartz)
Alberta	OEL TWA	2 mg/m³ (respirable particulate)
British Columbia	OEL TWA	2 mg/m³ (particulate matter containing no Asbestos and
		<1% Crystalline silica-respirable particulate)
Manitoba	OEL TWA	2 mg/m³ (particulate matter containing no Asbestos and
		<1% Crystalline silica-particulate matter, respirable
		particulate matter)
New Brunswick	OEL TWA	2 mg/m³ (particulate matter containing no Asbestos and
		<1% Crystalline silica, respirable fraction)
Newfoundland & Labrador	OEL TWA	2 mg/m³ (particulate matter containing no Asbestos and
		<1% Crystalline silica-particulate matter, respirable
		particulate matter)
Nova Scotia	OEL TWA	2 mg/m³ (particulate matter containing no Asbestos and
		<1% Crystalline silica-particulate matter, respirable
		particulate matter)
Nunavut	OEL TWA	2 mg/m³ (respirable fraction)
Northwest Territories	OEL TWA	2 mg/m³ (respirable fraction)
Ontario	OEL TWA	2 mg/m³ (containing no Asbestos and <1% Crystalline
		silica-respirable fraction)
Prince Edward Island	OEL TWA	2 mg/m³ (particulate matter containing no Asbestos and
		<1% Crystalline silica-particulate matter, respirable
		particulate matter)
Québec	VEMP (OEL TWA)	2 mg/m³ (containing no Asbestos and <1% Crystalline
		silica-respirable dust)
Saskatchewan	OEL TWA	2 mg/m³ (respirable fraction)
Yukon	OEL TWA	20 mppcf

8.2. Exposure Controls

Appropriate Engineering Controls: Suitable eye/body wash equipment should be available in the vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

Personal Protective Equipment: Gloves. Protective clothing. Protective goggles.







Materials for Protective Clothing: Chemically resistant materials and fabrics.

Hand Protection: Wear protective gloves.

Eye and Face Protection: Chemical safety goggles.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Thermal Hazard Protection: Wear thermally resistant protective clothing if there is a risk of exposure to extreme cold or hot temperatures.

Other Information: When using, do not eat, drink or smoke.

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SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

Physical State : Solid
Appearance : White

Appearance : White, Black
Odor : No data available
Odor Threshold : No data available
pH : No data available
Evaporation Rate : No data available

Melting Point : $155 - 225 \,^{\circ}\text{C} \, (311 - 437 \,^{\circ}\text{F})$

Freezing Point : No data available
Boiling Point : No data available

Flash Point : > 350 °C (662 °F) (Closed Cup)

Auto-ignition Temperature No data available **Decomposition Temperature** No data available Flammability (solid, gas) No data available **Lower Flammable Limit** No data available No data available **Upper Flammable Limit** Vapor Pressure No data available Relative Vapor Density at 20°C No data available **Relative Density** No data available Specific Gravity No data available Solubility Water: Insoluble **Partition Coefficient: N-Octanol/Water** No data available Viscosity No data available

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity:

Hazardous reactions will not occur under normal conditions.

10.2. Chemical Stability:

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of Hazardous Reactions:

Hazardous polymerization will not occur.

10.4. Conditions to Avoid:

Direct sunlight, extremely high or low temperatures, and incompatible materials. Avoid creating or spreading dust.

10.5. Incompatible Materials:

Strong acids, strong bases, strong oxidizers.

10.6. Hazardous Decomposition Products:

Thermal decomposition may produce: Carbon oxides (CO, CO₂). Metal oxides. Aldehydes. Nitrogen oxides. Black smoke. Organic acids.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on Toxicological Effects - Product

Acute Toxicity (Oral): Not classified
Acute Toxicity (Dermal): Not classified
Acute Toxicity (Inhalation): Not classified

LD50 and LC50 Data:

No additional information available Skin Corrosion/Irritation: Not classified Eye Damage/Irritation: Not classified

Respiratory or Skin Sensitization: Not classified

Germ Cell Mutagenicity: Not classified

Carcinogenicity: Not classified

Specific Target Organ Toxicity (Repeated Exposure): Not classified

Reproductive Toxicity: Not classified

Specific Target Organ Toxicity (Single Exposure): Not classified

Aspiration Hazard: Not classified

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Symptoms/Injuries After Inhalation: Prolonged exposure may cause irritation.

Symptoms/Injuries After Skin Contact: Prolonged exposure may cause skin irritation. Risk of thermal burns on contact with molten product.

Symptoms/Injuries After Eye Contact: May cause slight irritation to eyes. Risk of thermal burns on contact with molten product. **Symptoms/Injuries After Ingestion:** Ingestion may cause adverse effects.

Chronic Symptoms: None expected under normal conditions of use. Titanium dioxide and carbon black are bound in the fabric of the polymer and are not able to become airborne. Thus, the hazards usually associated are not applicable to this product.

11.2. Information on Toxicological Effects - Ingredient(s)

LD50 and LC50 Data:

Carbon black (1333-86-4)	
LD50 Oral Rat	> 8000 mg/kg
Titanium dioxide (13463-67-7)	
LD50 Oral Rat	> 10000 mg/kg
LC50 Inhalation Rat	5.09 mg/l/4h
Carbon black (1333-86-4)	
IARC Group	2B
HA Hazard Communication Carcinogen List In OSHA Hazard Communication Carcinogen list.	
Titanium dioxide (13463-67-7)	
IARC Group	2B
OSHA Hazard Communication Carcinogen List	In OSHA Hazard Communication Carcinogen list.
Talc (Mg3H2(SiO3)4) (14807-96-6)	
IARC Group	3
National Toxicology Program (NTP) Status	Evidence of Carcinogenicity.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecology - General: Not classified.

Carbon black (1333-86-4)	
EC50 - Crustacea [1]	5600 mg/l (Exposure time: 24 h - Species: Daphnia magna)
Talc (Mg3H2(SiO3)4) (14807-96-6)	
LC50 Fish 1	> 100 g/l (Exposure time: 96 h - Species: Brachydanio rerio [semi-static])

12.2. Persistence and Degradability

NinjaFlex Edge	
Persistence and Degradability	Not established.

12.3. Bioaccumulative Potential

NinjaFlex Edge	
Bioaccumulative Potential	Not established.
Talc (Mg3H2(SiO3)4) (14807-96-6)	
BCF Fish 1	(no known bioaccumulation)

12.4. Mobility in Soil

No additional information available

12.5. Other Adverse Effects

Other Information: Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste Disposal Recommendations: Dispose of contents/container in accordance with local, regional, national, territorial, provincial, and international regulations.

Ecology - Waste Materials: Avoid release to the environment.

SECTION 14: TRANSPORT INFORMATION

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

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14.1. In Accordance with DOT

Not regulated for transport

14.2. In Accordance with IMDG

Not regulated for transport

14.3. In Accordance with IATA

Not regulated for transport

14.4. In Accordance with TDG

Not regulated for transport

SECTION 15: REGULATORY INFORMATION

15.1. US Federal Regulations

Carbon black (1333-86-4)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active

Titanium dioxide (13463-67-7)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active

Talc (Mg3H2(SiO3)4) (14807-96-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active

15.2. US State Regulations

NinjaFlex Edge()

State or local regulations

California Proposition 65



WARNING: This product can expose you to Carbon black, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Chemical Name (CAS No.)	Carcinogenicity	Developmental Toxicity	Female Reproductive Toxicity	Male Reproductive Toxicity
Carbon black (1333-86-4)	Х			
Titanium dioxide (13463-67-7)	X			

Carbon black (1333-86-4)

- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List
- U.S. Massachusetts Right To Know List

Titanium dioxide (13463-67-7)

- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List
- U.S. Massachusetts Right To Know List

Talc (Mg3H2(SiO3)4) (14807-96-6)

- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List
- U.S. Massachusetts Right To Know List

15.3. Canadian Regulations

Carbon black (1333-86-4)

Listed on the Canadian DSL (Domestic Substances List)

Titanium dioxide (13463-67-7)

Listed on the Canadian DSL (Domestic Substances List)

Talc (Mg3H2(SiO3)4) (14807-96-6)

Listed on the Canadian DSL (Domestic Substances List)

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Date of Preparation or Latest

Revision

: 03/25/2022

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Other Information	: This document has been prepared in accordance with the SDS requirements of the OSHA
	Hazard Communication Standard 29 CFR 1910.1200 and Canada's Hazardous Products
	Regulations (HPR) SOR/2015-17.

GHS Full Text Phrases:

Comb. Dust Combustible Dust	
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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

NA GHS SDS 2015 (Can, US)

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