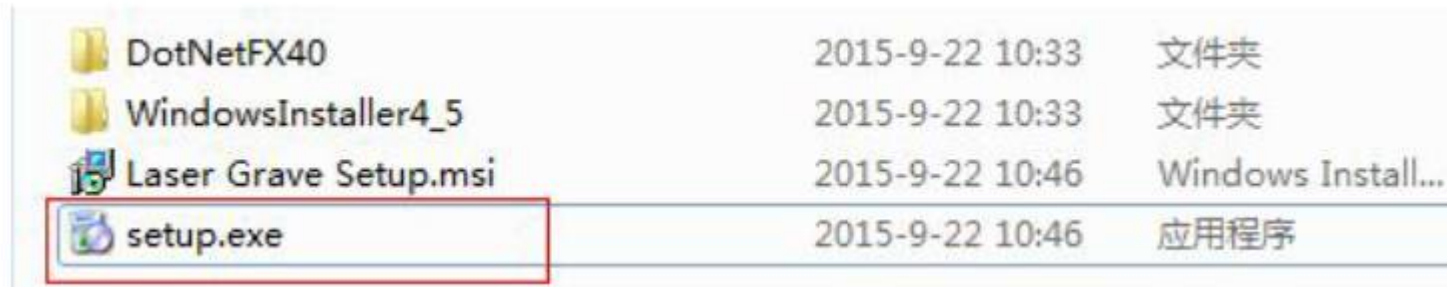


Laser engraver software install step

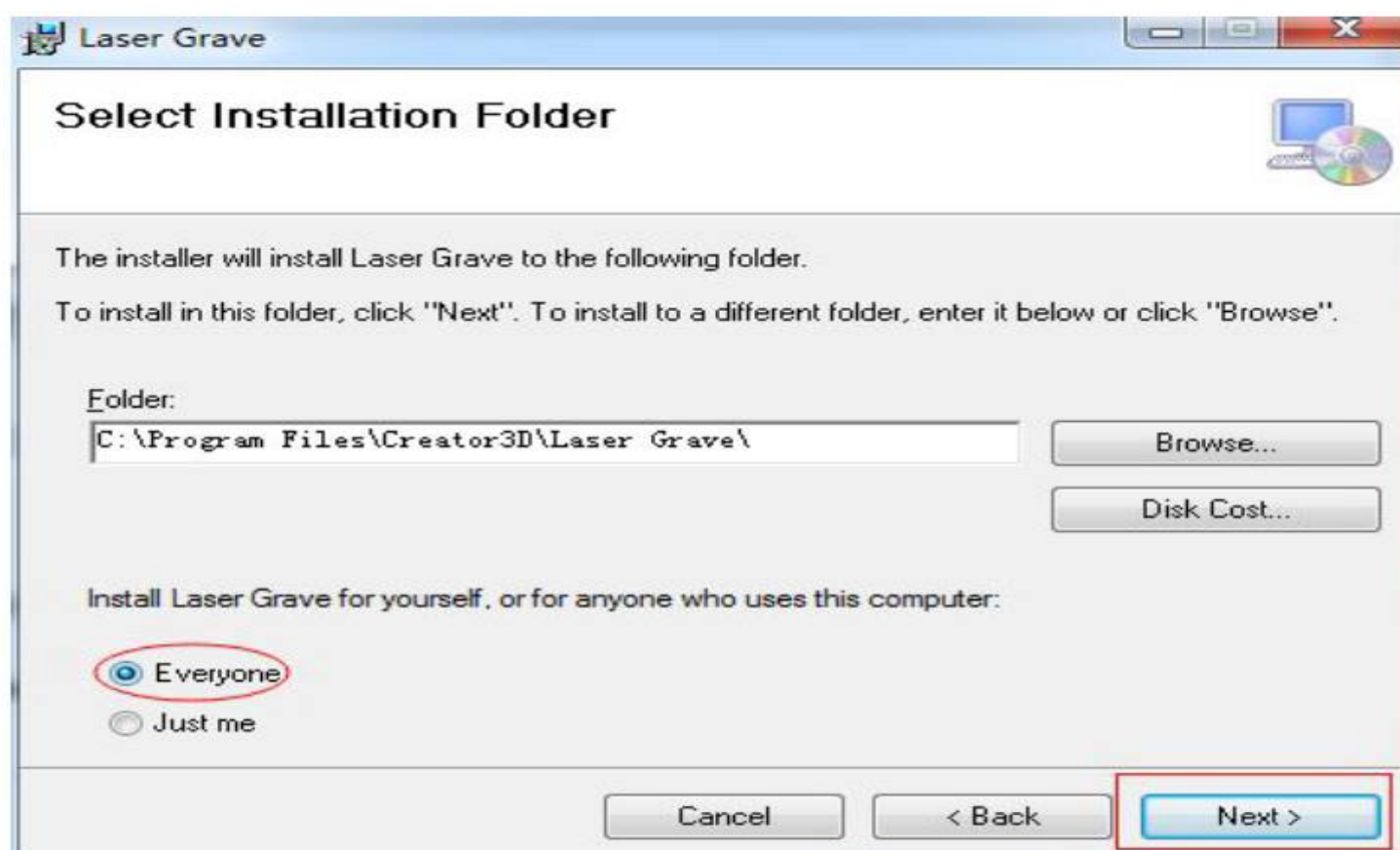
1. open file install



2. Click next step(NEXT)



3. click(Everyone) finish install





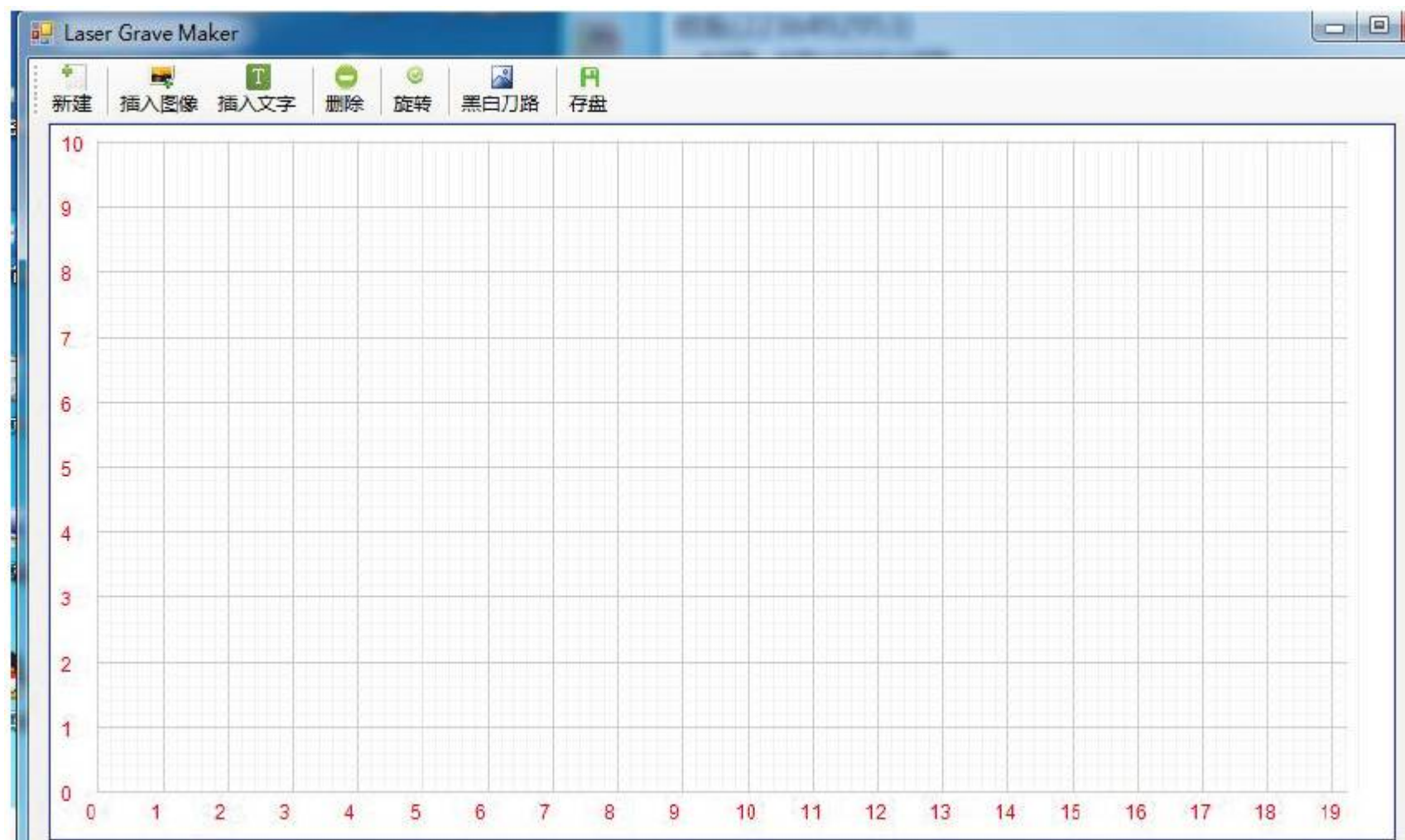
Your destop will have this icon

Note: The 360 anti-virus software will usually break a lot of false positives or packers software to properly use the software compression bag, turn off anti-virus software

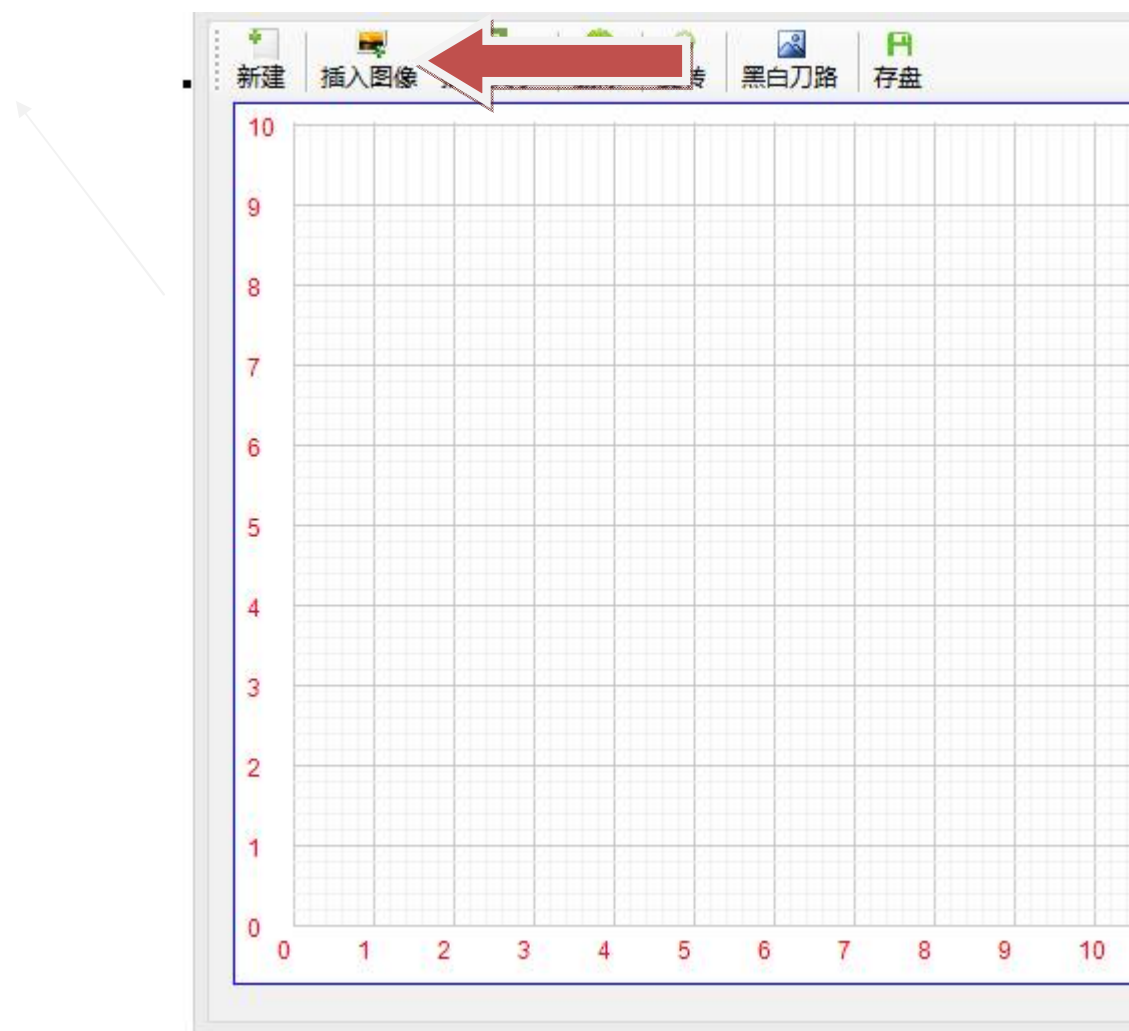
Laser engraving program Runing process



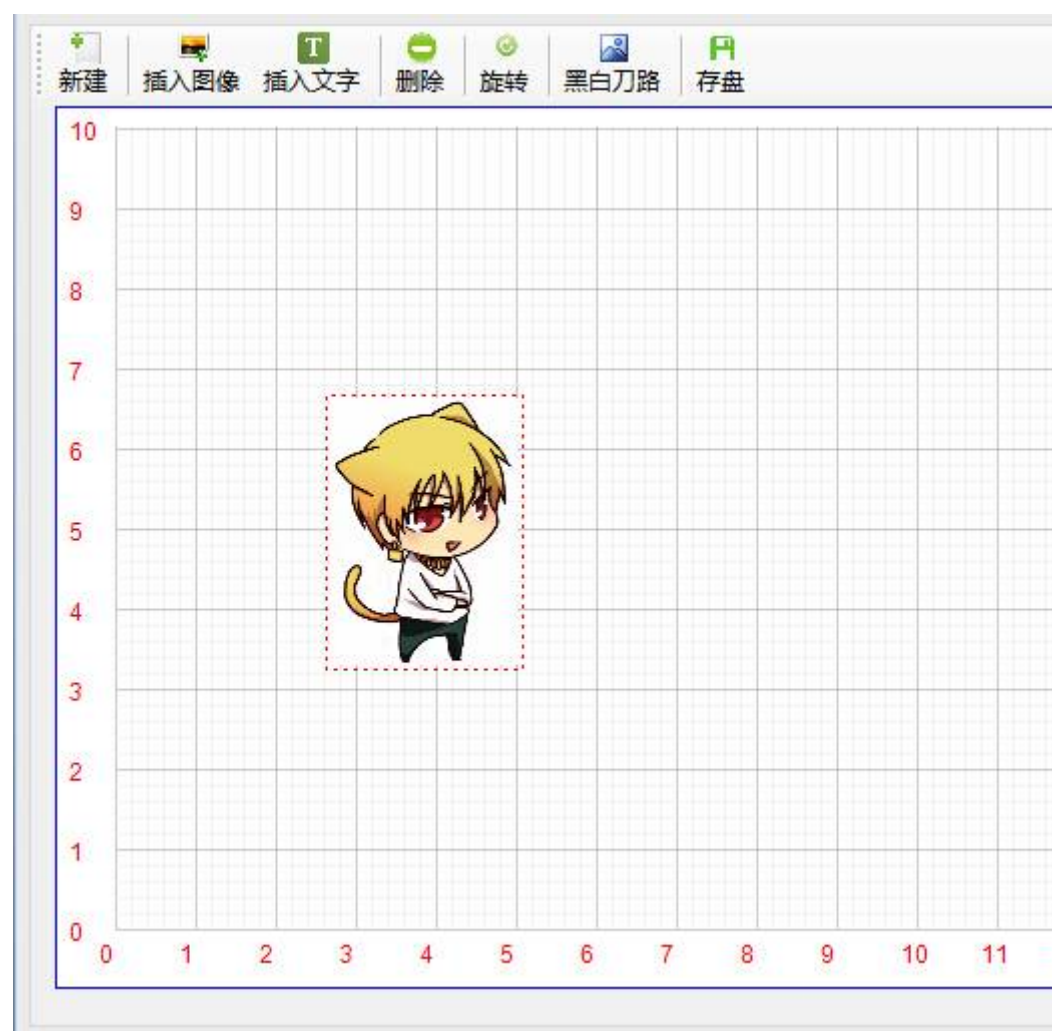
1. Open the Creality laser Grave



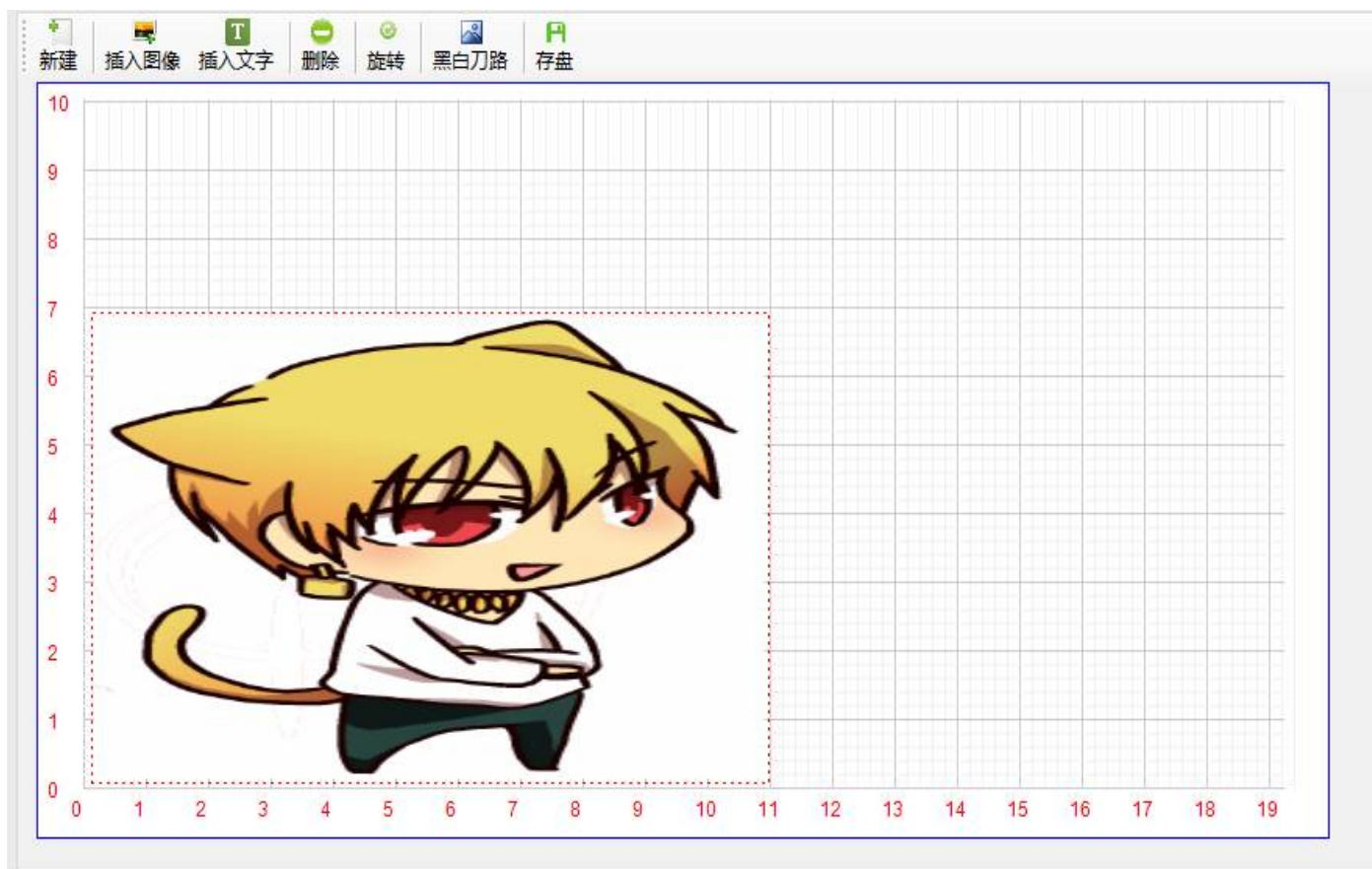
1.Click “插入图片”



2. Select the picture you can pull a red frame pictures



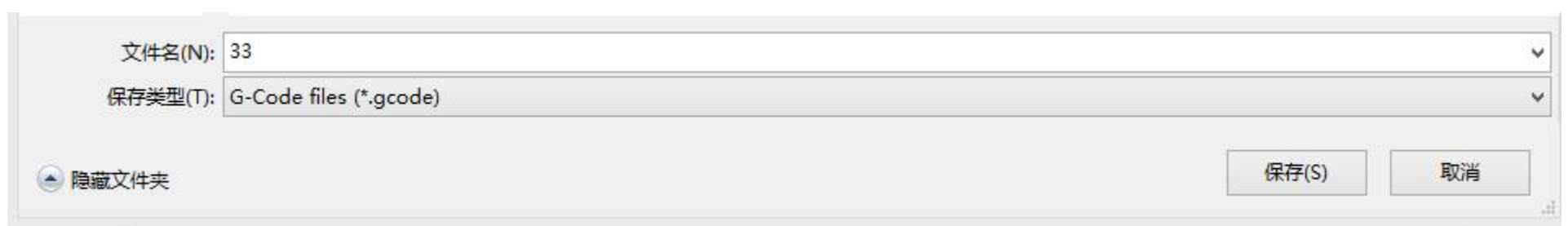
3.Hold down the left mouse on the border can drag zoom image, drag the bottom-left corner of the picture



4.Click: 生成刀路



5. Save G-code



7、G-code copy to SD card.



Attention:

1、 Before using the laser head, be sure to wear protective glasses to avoid eye irritation.



2. After the laser is turned on, please do not touch their laser focal point, in order to avoid the laser burns

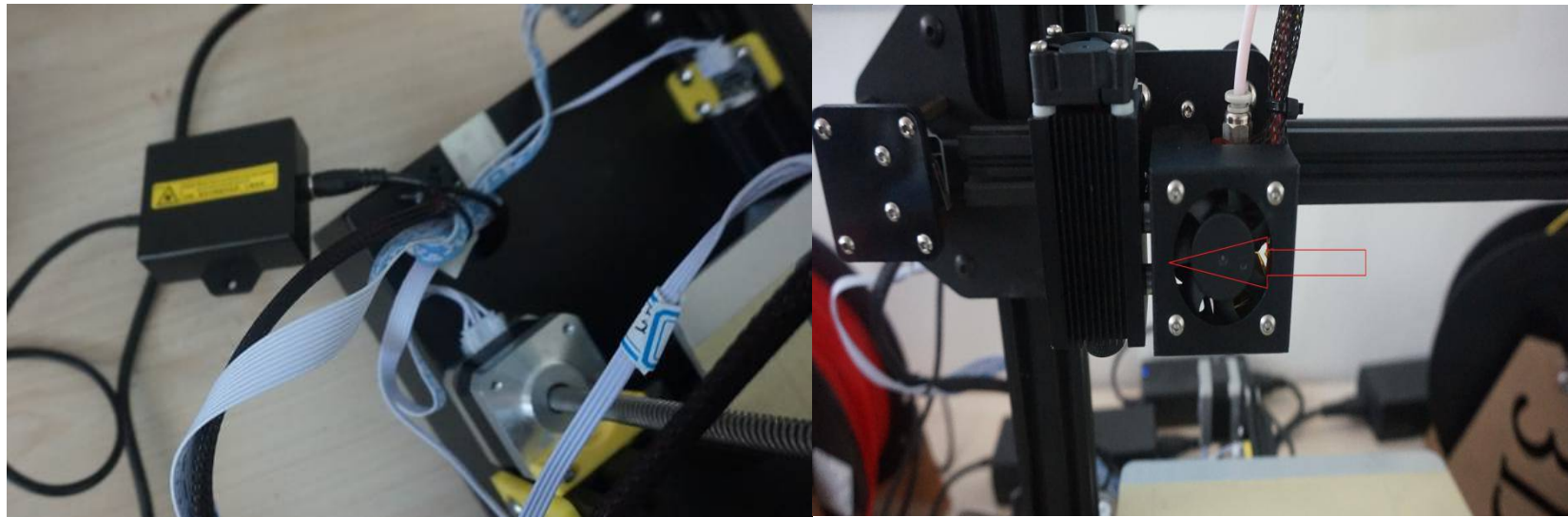
3. children in need of care by adults to use

Debugging laser

1、 Connect laser engraver head, see below photos:



Connection on the laser head, the laser head on the adsorption nozzle fan casing

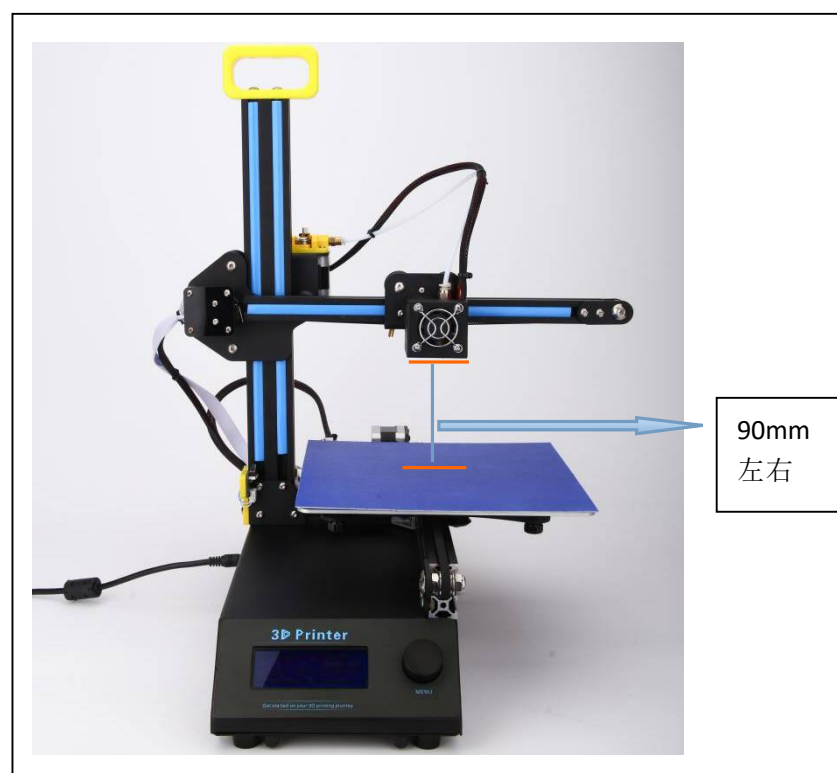


Installation position shown: two on adsorption magnetic block and the fan cover is flush with the end face (with a slight movement and deviation little influence on the laser engraving function)

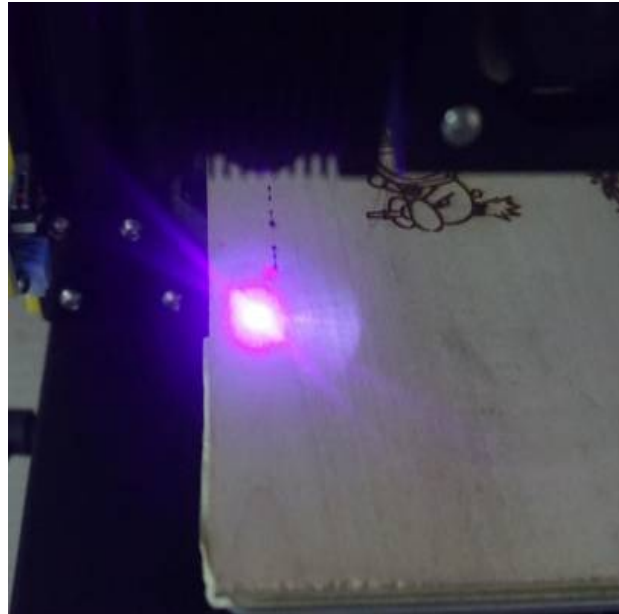


2、 Debugging laser

1. connect power supply. open LCD display Prepare——Move axis——Move 1mm——Move Z set to 90mm

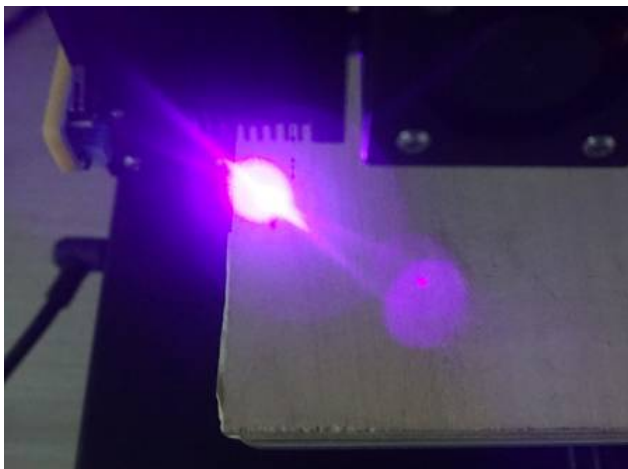


2. control - temperature - fan speed is set to 255, press the knob OK and than return to the main interface

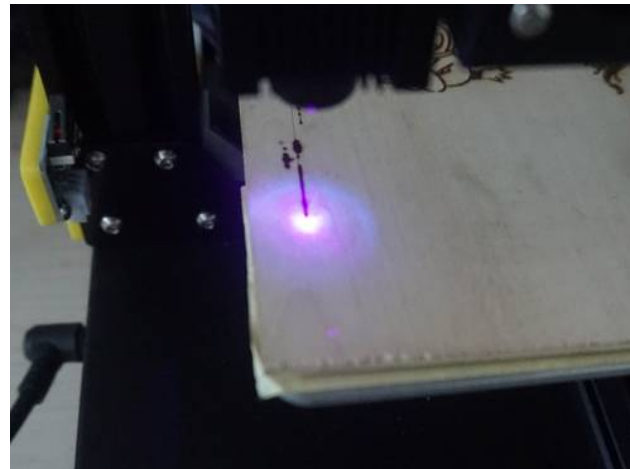


3. select printer from SD card(choose laser engraver G-code, it is slice from our laser software not Cura or Repitier-host)

Laser focus, rotating laser head spot into a small point, a mobile platform in the wood-burning black mark



Before focus



After focus

(Note that a formal print, to be based on the size of the adjustment of the position of the object sculpture, engraving investment proposal will move to the middle position, so when you print more than X, Y axis travel)

Samples

